NXT from BMG: With 70+ years of Thermoforming expertise, our commitment to excellence shines in every aspect. Our modular solution is bespoke with best-in-class innovation, with the largest forming area in its class and paired with best-in-class cycle rates.

Forming Station

Strain Gauges

### **NXT**Fiber

#### Scoring Station Moving Toggle Tonnag Formin Beam Tool al Auto to

Moving beam stroke	180mm (7.086)		
Toggle system	Centered toggle design		
Tonnage available	150 US tons		
Forming area	1120mm x 1016mm (44" x 40")		
Beam Parallelism	0.02mm		
Tool alignment feature	Pneumatic, pin(s)		
Auto tool clamp system	Yes		
Top beam height adjustment	Motor driven		
Bottom beam height adjustment	Νο		
Strain gauges	Standard		

#### Moving beam stroke 180mm (7.086) Toggle system 150 US tons Forming capacity Beam parallelism 0.02mm Tool alignment feature Pneumatic, pin(s) Servo driven Top beam height adjustment Bottom beam Optional height adjustment Optional, Servo driven Y(TD)/W(rotation) Station Position Adjustment NXT provides increased flexibility to run a host of various products... (total of 3deg) X(MD) - Station Position Yes, servo Adjustment

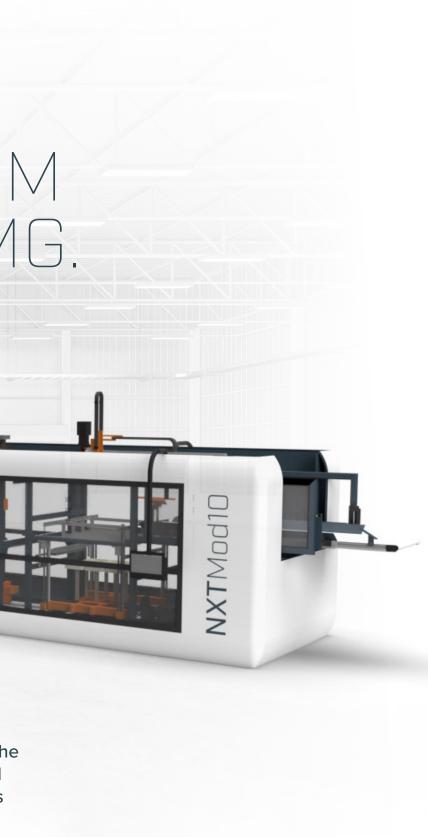
# Centered toggle design Y-stroke= 6mm each way W-angle= 1.5deg each way Yes, standard

# THE NXT PLATFORM FROM BMG.

## NXTMod10

Forming Station		Cutting Station		Punching Station
Moving beam stroke	180mm (7.086)	Moving beam stroke	180mm (7.086)	180mm (7.086)
Toggle System	Centered toggle design	Toggle System	Centered toggle design	Centered toggle design
Tonnage available	150 US tons	Cutting capacity	150 US tons	150 US tons
In mold cut system	150 US tons	Beam parallelism	0.02mm	0.02mm
Forming area	890mm x 1016mm (34" x 40")	Tool alignment feature	Pneumatic, pin(s)	Tool to beam = Pneumatic pins Tool to tool = Outside of the chain rails as part of tool
Beam parallelism	0.02mm	Knife heater	Top standard and bottom optional	Top standard and bottom optional
Clamp frame	Yes (option top and/or bottom)		<u>·</u>	· · ·
Plugging	Standard: Top servo plug	Top beam height adjustment	Servo driven stroke 82-262mm	Servo driven stroke 97-262mm
	Optional: Bottom servo plug	Bottom beam height adjustment	Optional, 0-106mm Optional, Servo driven Y-stroke= 6mm each way	Optional, 0-106mm
Tool alignment feature	Pneumatic, pin(s)			
Auto tool clamp system	Yes	Y(TD)/W(rotation) Station		Optional, Servo driven
Air product ejection	Yes	Position Adjustment		Y-stroke= 6mm each way
Mechanical product ejection	Yes, use clamp frame or	NXT provides increased flexibility to run a host of various products	W-angle= 1.5deg each way (total of 3deg)	W-angle= 1.5deg each way (total of 3deg)
Top beam height adjustment	mechanical tool ejection Motor driven with 268-705mm stroke	X(MD) - Station Position Adjustment	Yes, servo	Yes, servo
Bottom beam	No	Strain Gauges	Yes, standard	Yes, standard
height adjustment	01:2	Punch Slug Evacuation	N/A	Yes
Tooling actuator valves	Qty 2			
Strain gauges	Standard			

#### Our modular solution is bespoke with best-in-class innovation, with the largest forming area in its class and paired with best-in-class cycle rates





Shaping next.

## NXTMod10

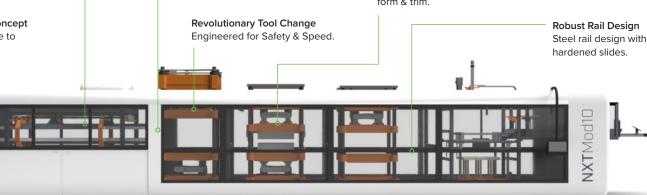
### **NXT**Fiber

Innovative Oven Design Split Oven design allows for decreased floor space & ease of maintenance.

Modular Design Concept Highly customizable to meet your needs.

**Universal Operation & Control** Engineered to provide optimal operator flexibility. **Revolutionary Tool Change** 

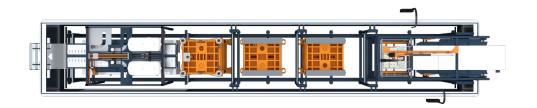
Increase Tonnage & Output Largest tonnage available in the market with 150 tons in form & trim.



### Transformative Thermoforming

### Efficiency, Innovation, and AI Integration

NXT from BMG: With 70+ years of Thermoforming expertise, our commitment to excellence shines in every aspect. Boasting the largest forming area and best-in-class cycle rates, our system offers unparalleled flexibility and toptier tonnage. The ergonomic design prioritizes safety, featuring quick-change tooling for one-person changeovers, ensuring immediate efficiency. Proven reliability with NXT's center toggle design guarantees high-quality parts every cycle. The floor space-friendly Mod10 outshines in parts per minute, providing greater output. Our modular solution is bespoke with best-in-class innovation. The updated control design ensures an intuitive experience, ready for future Al upgrades, promising seamless integration. BMG is your constant partner, elevating output and quality effortlessly.



#### FEATURES

- Accepts 800, 900, and larger tools from most of the major machines builders and 3rd party tooling providers
- > Full access vertical doors on the front and back side
- Tool loading
- Modular can add additional stations over time (punch, print, padding, labeling)
- Robust steel chain rail assembly >
- Center toggle-driven station
- Forming area available up to > 890mm x 1016mm (35" x 40"), largest in the market
- Innovative and safe tool change
- NXT is configured to run virtually any material
- System will be enabled with additional sensors and vision for future upgrades to AI

#### **Scoring Station** Product stays in web for scoring. Easy on-screen adjustments stored in recipe for recall.

Increase Tonnage & Output Largest tonnage available in the market with 150 tons in scoring and forming. Rigid platen design with center driven toggle design. Servo Driven head adjustments. Servo driven forming stations with X, Y, W and Z adjustments.



**Revolutionary Tool Change** Engineered for safety and speed. Requires (1) operator for changeover in record time. Automated tool change features.

### Transformative Paper Forming

Introducing our revolutionary paper thermoforming system. Meticulously crafted to redefine packaging sustainability for the future. Engineered with precision, it seamlessly facilitates the transition from plastic to paper, offering a seamless and cost-effective solution. Whether you're packaging fresh food, produce, meat, or shelf-stable products, our paper-based solutions epitomize versatility and reliability. Leveraging our state-of-the-art paper-forming technology, we ensure that container prices remain competitive, closely aligning with plastic alternatives to safeguard your margins. Partnering with us unveils a unique process solution designed to diminish your carbon footprint while meeting sustainability requirements, all while maintaining your ROI. Allow us to lead you towards a greener, more sustainable future in food packaging, where environmental responsibility and profitability harmoniously coexist. Join us in shaping the next evolution of packaging.



Seeing is believing. See the BMG NXTMod10 in action

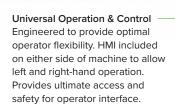
at onebmg.com/nxtmod10



Seeing is believing.

See the BMG NXTFiber in action at onebmg.com/nxtfiber

Automated Product Extraction. Stacking, Counting & Conveyance Versatile on-the-fly stack count change with recipe storage & recall. Smooth transition of product to conveyance system.



#### FEATURES

> Designed to accept existing tools designed for competitive offerings

**NXT**Fiber

- > Full access vertical doors on the front and back side
- Tool loading
- Modular can add additional stations over time (punch, print, padding, labeling)
- > Center toggle-driven station
- > Forming area available up to -1120mm x 1016mm (44" x 40"), largest in the market
- Innovative and safe tool change
- NXT is configured to run virtually any material
- System will be enabled with additional sensors and vision for future upgrades to AI



Shaping next.